



YKK

Little Parts. Big Difference..

Designed for Retail Segment

Fastening Products Group

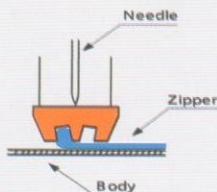
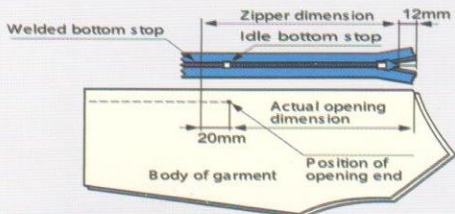
	A		B		C		D
501		504		026		820	
841		001		046		519	
121		056		162		520	
031		006		115		181	
891		523		067		155	
892		816		196		536	
007		513		281		876	
859		517		526		869	
223		516		029		908	
503		817		915		580	



03CC Chain (Woven Tape)

Method of Sewing CONCEAL® Hidden Zipper

Use a Zipper 2cm longer than the actual opening of the garment



Industrial Type Metal Machine Guide/Sewing Foot for Concealed Zippers



ISIF - Singer Type IPPF - Pfaff Type IDUF - Durkopp Type

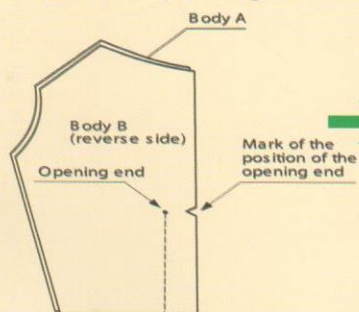
(Foot/Guide must be changed when it shows signs of wear due to contact with feed dog)

Idle bottom stop

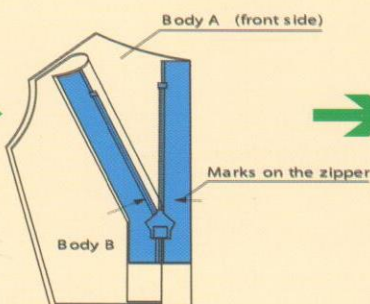
The idle bottom stop prevents the opening end from fraying.

Move the metal ring about 5mm upward from the opening end position and clasp with a jig. This prevents the thread from tearing when the slider is opened and closed.

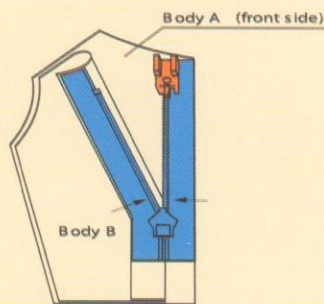
When the opening end is already sewed



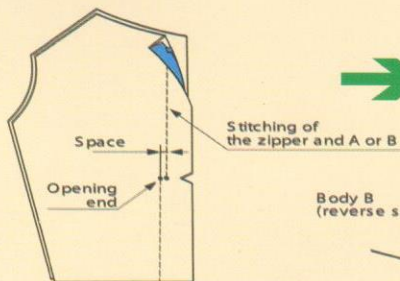
- 1) Place A and B together and sew them to the opening end.
- 2) Do reverse stitching at the opening end position.
- 3) Mark the position of the opening end on A and B.



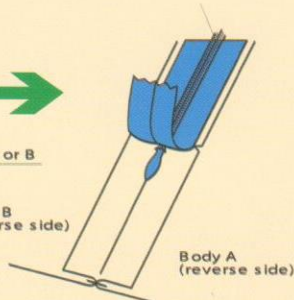
- 1) Place A and B together with the zipper and mark the zipper at the position corresponding to the position of the opening end.



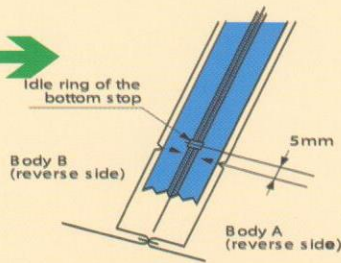
- 1) Pull down the slider to the bottom stop and sew on one side of the zipper checking that the marks on the zipper and the body line up.
- 2) Using the YKK™ sewing machine guide, raise the zipper elements, insert them into the groove of the guide, and sew.



- 1) Do not cross the stitching on the opening end position with the stitching on the zipper. Leave a space for the pull-tab of the slider to pass through.
- 2) Sew the zipper and the body together to the opening end position.
- 3) Do reverse stitching at both ends of the zipper.



- 1) After sewing the zipper on both right and left bodies, draw out the pull-tab of the slider to the front side and close the zipper.



- 1) Move the idle bottom stop about 5mm upward from the opening end and clasp with a jig.
- 2) The idle bottom stop prevents fraying at the opening end.

Light Source chosen first priority by YKK is 'D65'

CAUTION

Due to uncontrollable fading of pigments and vehicle discoloration, the colors in this card may vary but within YKK tolerance limit.

SHADE CARD INDEX

A	B	C	D
501	504	026	820
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Good Made Simple